

Line	Photo	Qty.	Part#	Description
1		1	73-323013	Pipe Anchor Clamp
2		1	73-31444	Trailer Hex wrench
3		2	73-323014	Ratchet Strap
4		1	73-BVPU319	Hydraulic Power Pack Kit (Includes Motor, Pump, Tank & Switch)
5		1	73-324010	Solar Panel
6		8	73-31443	Aluminum Cross Bar
7		8	73-31000	T-Screw for Cross Bar - make sure all attached to Cross Bar
8		8	73-31442	Cap Head Screws for Cross Bar – make sure all attached to Cross Bar.
9		1	71-107003	22 mm Re-Rounder Ratchet Wrench
10		1	N/A	Set of laminated quick start instructions. Fasten underneath toolbox lid.
11		1	N/A	2 3/4" x 5 1/2" PLCS Label Plate. Affix to drawbar.
12		6	73-323017	Velcro Locking Strap – must be fastened to spider wheel to prevent movement during transport.
13		2	73-325017	Rubber Wheel Chocks
14		1	73-314220	Re-Rounder (4) Rollers fasten near drawbar. Curvature Unit (2) Rollers fasten to rear. Make sure hold down bars are secured with cotter pins.
15		1	N/A	Operating Manual
16		1	73-325040	Breakaway Chain

PLCS 2"-6" Coil Pipe Trailer Common Parts

73-BVPU319
Hydraulic Power Pack Kit

Solar Panel
#73-324010 (Qty. 1)

73-323166
38 1/2" Top Rail Steel Roller

Ratchet Strap
#73-323014 (Qty. 2)

Pipe Anchor Clamp
#73-323013 (Qty. 1)

3/4" Coil Height Adjustment Pins
#73-323025 (Qty. 2)

30" Hydraulic Ram
#73-323016 (Qty. 2)

Complete Upper Rear Gate c/w Pins & Connectors (Qty. 1)
#73-325034

Upper Top Rail—LED Lights
#73-325010

Upper Rear Gate Connector Pin
#73-325033 (Qty. 1)

Upper Rear Gate Pin
#73-325028 (Qty. 1)

Upper Rear Gate Control Handle
#73-325031 (Qty. 1)

#73-31443
Aluminum Cross Bar (Qty. 8)

38 1/2" Top Rail Steel Roller
#73-323166 (Qty. 4)

T-Screw for Cross Bar
#73-31000 (Qty. 8)

Cap Head Screws for Cross Bar
#73-31442 (Qty. 8)

60" Bottom Roller
#73-323160 (Qty. 2)
59" Long, Dia. 2.25", Hex end 5/8"

32" Vertical Steel Roller
#73-323160 (Qty. 2)

Rear Prop Stand / Jack
#73-323162 (Qty. 2)
#73-323173 Rear Prop Stand Clamp (Qty. 2)

Front Jackscrew Complete
#73-32523 (Qty. 1)

Safety Chains
#73-32540 (Qty. 2)

Common Trailer Parts

Line	Part#	Description
1	73-AXLEDEX	Dexter 5K Torsion Axle-Elec. Brake
2	73-325051	Tire With Rim.
3	73-325051O	Tire Only
4	73-325040	Safety Chains (Each)
5	73-7967T13	"Keep Hands Clear" Sticker 5Pk
6	73-324010	Solar Panel
7	73-325023	Front Jackscrew (Complete) - V
8	73-325017	Wheel Chock
9	73-325016	Title Box
10	73-323162	Prop Stand (rear jacks)
11	73-323016	30" Hydraulic Ram
12	73-BVPU319	Hydraulic Power Unit
13	73-323015	Trailer Toolbox
14	73-325014	Breakaway Switch
15	73-325012	Rear Taillight-Led Each
16	73-325013	Rear Taillight Non-Led
17	73-325010	Upper Top Rail-Led Lights
18	73-323159	32" Vertical Steel Roller
19	73-323166	38 1/2" Top Rail Steel Roller
20	73-323160	60" Bottom Roller
21	73-31443-1	Aluminum Cross Bar (1)
22	73-KNOB	Iron Knob 5/8 - 11 Through Hole (1 Per)
23	73-325031	Upper Rear Gate Control Handle
24	73-314230	Trailer Pin (Includes Cotter)
25	73-323025	Coil Height Adjustment Pin
26	73-MATM32	Spider Wheel Plastic Guides
27	73-31000	T-Screws for Cross Bar
28	73-31442	Trailer Crossbar Cap Screw
29	73-323014	Ratchet-Strap
30	73-323017	Velcro Locking Strap (Each)

PLCS 2"-6" Coil Pipe Re-rounder Unit Parts List

1. 5/8" REROUNDER UNIT CLEVIS PIN #73-324030 (Qty. 2)

2. REROUNDER ACME ROD 1-3/4" X 3/4" DIA #73-324029

3. ACME ROD NUT REROUNDER & ANGLE UNITS #73-324028 (Qty. 1)

4. 3/4" THRUST ASSEMBLY #73-324026 (Qty. 1)

5. 3/4" REROUND ACME WASHER (Qty.1) #73-324034

6. 2-3/4" LG X 5/8" COTTER PIN FOR REROUND UNIT #73-324016 (Qty. 1)

7. 15" REROUNDER HOLD DOWN BAR (SM HOLE) .201" #73-324021 (Qty. 2)

8. 2-3/4" LG X 5/8" COTTER PIN FOR REROUND UNIT #73-324016 (Qty. 4)

9. 14" REROUNDER HORIZONTAL SHAFT (SMALL HOLE) .250" #73-324022 (Qty. 2)

10. USE 3-3/4" LG X 7/8" COTTER PIN FOR SHAFT #73-324031 (Qty. 2)

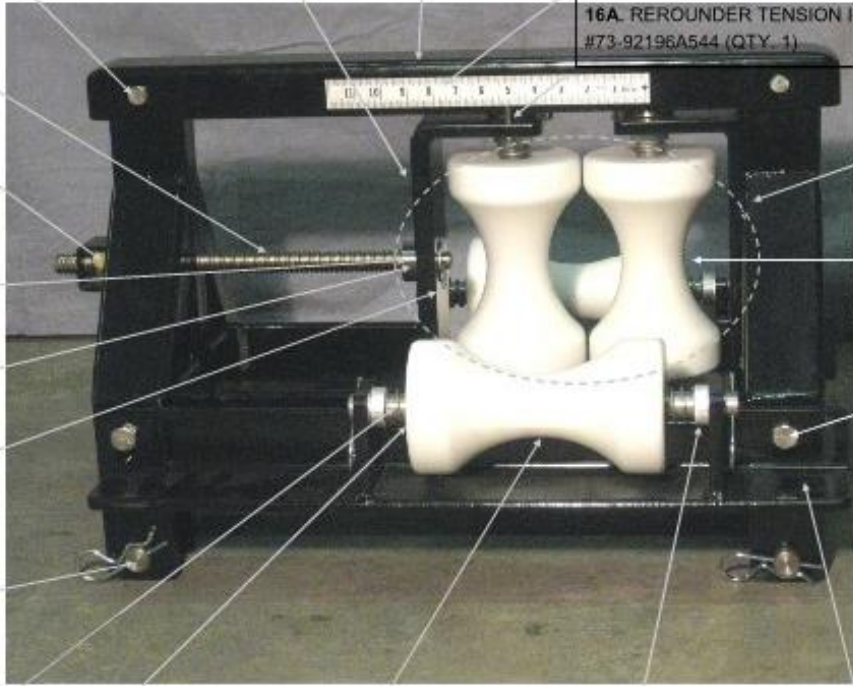
16. Adjustable Vertical Roller Bracket (Qty. 1) #73-324038

16. Adjustable Vertical Roller Bracket (Qty. 1) #73-324038

17. Re-rounder Top Setting Bar (Qty. 1) #73-325036 (Must be Fabricated)

18. Adhesive Ruler Left to Right Reading, 73-1910A41 (Qty. 1)
Right to Left #73-1910A21 (Qty. 1)

16A. REROUNDER TENSION INDICATOR #73-92196A544 (QTY. 1)



Vertical Roller Assembly: See Illustration A. Below

Note: Stationary Vertical Roller

15. REROUNDER FRAME BOLT 5/8X11 #73-324032 (Qty. 4)

11. STAINLESS ROLLER SPRING #73-324024 (Qty. 2 per roller, 8 total)

12. 2"-6" DELRIN REROUNDER / ANGLE UNIT PIPE ROLLER #73-325020 (Qty. 4 per Re-rounder Unit)

13. ROLLER SPRING CAP #73-324023 (4 per roller, 16 total)

14. Horizontal Roller Frame #73-324039 (Qty. 2, front & back)

19. ROLLER END CAP PIN 2-1/16 LG #73-324017 (Qty. 2)

20. VERTICLE ROLLER END CAP GUIDE (2IN OD) #73-324018 (Qty. 4)



Vertical Roller Assembly Illustration A.

21. 15" REROUNDER VERTICLE SHAFT (LG HOLE) .3125" #73-324019 (Qty. 2)

11. STAINLESS ROLLER SPRING #73-324024 (Qty. 2 per roller, 8 total)

13. ROLLER SPRING CAP #73-324023 (4 per roller, 16 total)

PLCS 2"-6" Coil Pipe Angle (Straightener) Unit Parts List



22. 22 mm Re-Rounder Ratchet Wrench #71-107003 (Qty. 1)

23. 1/2" ANGLE UNIT CLEVIS PIN #73-324032 (Qty. 2)

6. USE 2" LG X 1/2" COTTER PIN FOR ANGLE UNIT #73-324016A (Qty. 2)

12. 2"-6" DELRIN REROUNDER / ANGLE UNIT PIPE ROLLER #73-325020 (Qty. 4 per Re-rounder Unit)

NOTE: All white Delrin pipe rollers are identical for the Re-Rounder and Angle Unit.

13. ROLLER SPRING CAP #73-324023 (4 per roller, 8 total)

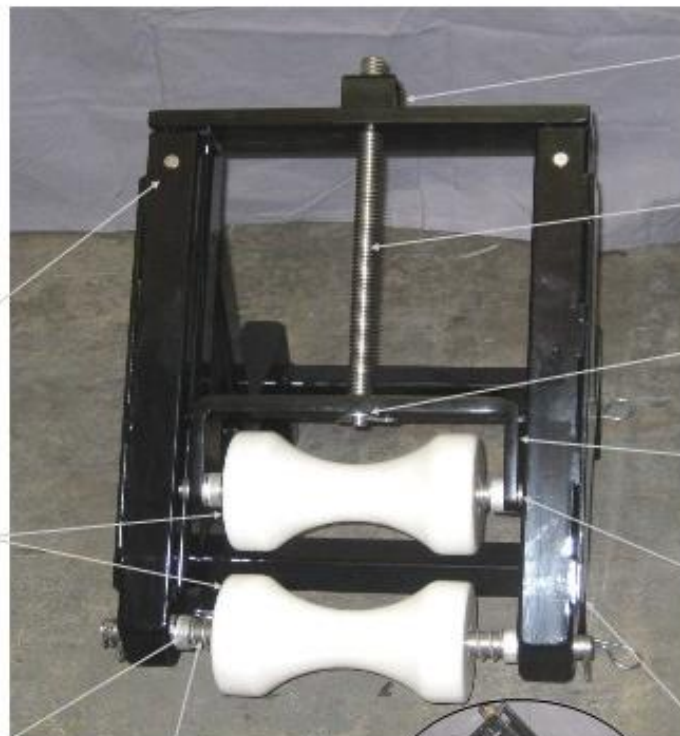
29. 18" ANGLE ROLLER UNIT HOLD DOWN BAR (SM HOLE) .201" #73-325046 (Qty. 2)

6. Use 2-3/4" LG X 5/8" COTTER PIN FOR REROUND UNIT

23. 1/2" ANGLE UNIT CLEVIS PIN #73-324032 (Qty. 2)

6. USE 2" LG X 1/2" COTTER PIN FOR ANGLE UNIT #73-324016A (Qty. 2)

13. ROLLER SPRING CAP #73-324023 (4 per roller, 8 total)



11. STAINLESS ROLLER SPRING #73-324024 (Qty. 2 per roller, 4 total)



3. ACME ROD NUT REROUNDER & ANGLE UNITS #73-324028 (Qty. 1)

24. ANGLE ROLLER ACME ROD 1-1/4"L X 5/8" DIA #73-325049 (Qty. 1)

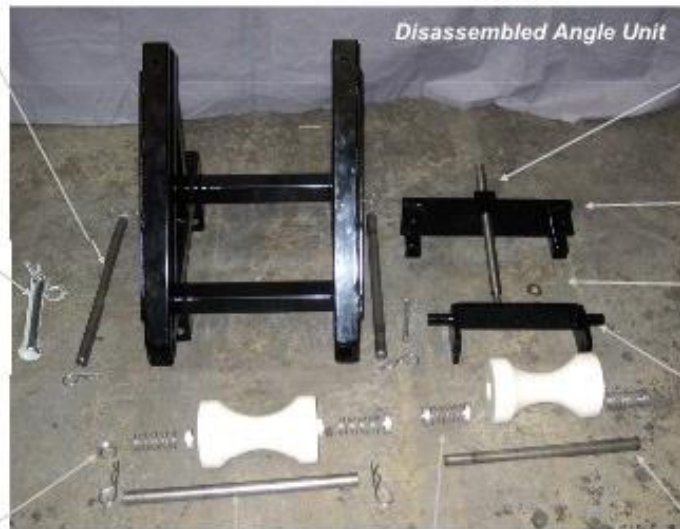
25. 5/8" ANGLE ACME ROD WASHER #73-324027 (Qty. 2 top & bottom)

26. Adjustable Angle Roller Bracket #73-325048 (Qty. 1)

28. 16 1/4" ANGLE ROLLER SLIDE SHAFT (NO HOLES) # 73-325047 (Qty. 1)

27. 18" ANGLE ROLLER UNIT HOLD DOWN BAR (SM HOLE) .201" #73-325046 (Qty. 2)

6. Use 2-3/4" LG X 5/8" COTTER PIN FOR REROUND UNIT



Disassembled Angle Unit

25. ANGLE ROLLER ACME ROD 1-1/4" X 5/8" DIA #73-325049 (Qty. 1)

29. Stationary Angle Roller Bracket #73-325048S (Qty. 1)

6. Use 2-3/4" LG X 5/8" COTTER PIN FOR REROUND UNIT

26. Adjustable Angle Roller Bracket #73-325048 (Qty. 1)

28. 18" ANGLE ROLLER UNIT HOLD DOWN BAR (SM HOLE) .201" #73-325046 (Qty. 2)

11. STAINLESS ROLLER SPRING #73-324024 (Qty. 2 per roller, 4 total)

28. 16 1/4" ANGLE ROLLER SLIDE SHAFT (NO HOLES) # 73-325047 (Qty. 1)

8. Use 2-3/4" LG X 5/8" COTTER PIN FOR REROUND UNIT # 73-324016 (Qty. 1)

Line	Photo	Rerounder and Angle Unit Small Parts	PLCS Part#
1.		5/8" REROUND UNIT CLEVIS PIN	73-324030
2.		REROUNDER ACME ROD 1-3/4L X 3/4" DIA	73-324029
3.		ACME ROD NUT REROUNDER & ANGLE UNITS	73-324028
4.		3/4" THRUST BEARING ONLY	73-324025
4.		3/4" THRUST BEARING HOUSING ONLY	73-324025A
4.		3/4" THRUST ASSEMBLY	73-324026
5.		3/4" REROUND ACME WASHER	73-324034
6		2" LG X 1/2" COTTER PIN FOR ANGLE UNIT	73-324016A
7.		15" REROUNDER HOLD DOWN BAR (SM HOLE) .201"	73-324021
8		2-3/4" LG X 5/8" COTTER PIN FOR REROUND UNIT	73-324016
9.		14" REROUNDER HORTIZ SHAFT (SM HOLE) .250"	73-324022
10.		3-3/4" LG X 7/8" COTTER PIN FOR REROUND UNIT	73-324031
11.		STAINLESS ROLLER SPRING	73-324024
12.		2"-6" DELRIN REROUNDER / ANGLE UNIT ROLLER	73-325020
13.		ROLLER SPRING CAP	73-324023
14.		Horizontal Roller Frame (Qty. 2, front & back)	73-324039
15.		REROUNDER FRAME BOLT 5/8X11	73-324032
16		Adjustable Vertical Roller Bracket (Qty. 1)	73-324038
16A		REROUNDER INDICATOR-POINTED	73-92196A544
17.		Re-rounder Top Setting Bar (Qty. 1) (Must be Fabricated)	73-325036
18.		Adhesive Ruler Left to Right Reading, 1' Long, 16ths Graduations, 1-1/4" Wide	73-1910A41
18.		Adhesive Ruler Right to Left Reading, 1' Long, 16ths Graduations, 1-1/4" Wide	73-1910A21
19.		ROLLER END CAP PIN 2-1/16 LG	73-324017

Line	Photo	Re-Rounder and Angle Unit Small Parts	PLCS Part#
20.		VERTICLE ROLLER END CAP GUIDE (2IN OD)	73-324018
21.		15" REROUNDER VERTICLE SHAFT (LG HOLE) .3125"	73-324019
22.		Adjustable Vertical Roller Bracket (Qty. 1)	73-324038
23.		1/2" ANGLE UNIT CLEVIS PIN	73-324032
24.		ANGLE ROLLER ACME ROD 1-1/4"L X 5/8" DIA	73-325049
25.		5/8" ANGLE ACME ROD WASHER	73-324027
26.		Adjustable Angle Roller Bracket	73-325048
27.		18" ANGLE ROLLER UNIT BAR (SM HOLE) .201"	73-325046
28.		16 1/4" ANGLE ROLLER SLIDE SHAFT (NO HOLES)	73-325047
29.		Stationary Angle Roller Bracket	73-325048S